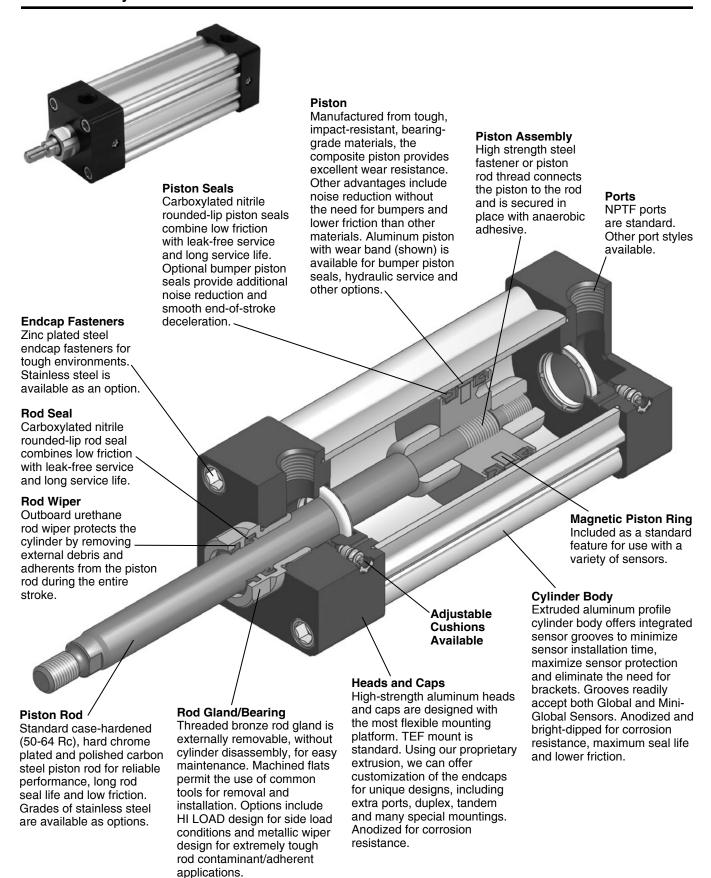
#### 4MA Series Cylinder – Features



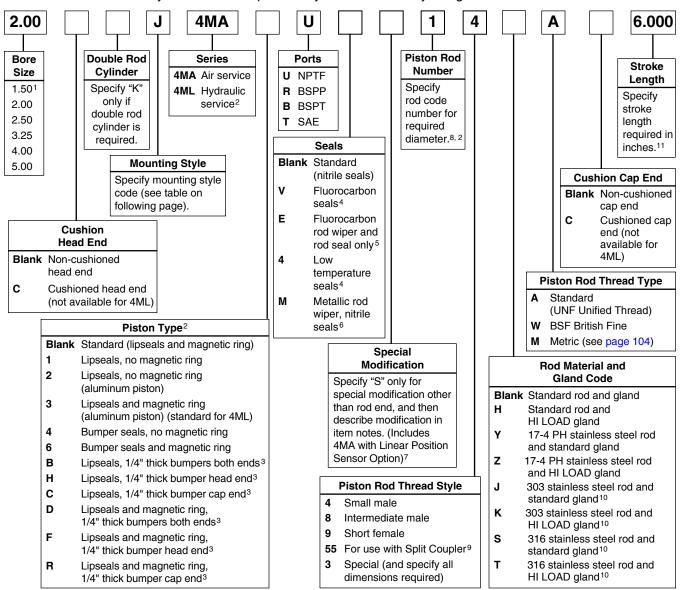
For a complete list of 4MA options, please see pages 10 and 14.



#### 3MA/4MA Series

#### How to Order 4MA Series Cylinders for 1½" to 5" Bore

4MA cylinders can be specified by model number by using the table below.



- <sup>1</sup> Not available with Linear Position Sensor Option (LPSO).
- <sup>2</sup> Piston Types (blank), 1, 4 and 6 not available for 4ML. Piston Types (blank) and 1 not available for oversize rod numbers 2 and 3. Seals option V only available with Piston Types 2 and 4. Seals option 4 only available with Piston Types 2 and 3.
- 3 Addition of ¼" bumper results in a ¼" stroke loss per bumper, per end. For example, a 6" stroke cylinder with ¼" bumpers at both ends (option B) has an effective stroke of 5½".
- 4 Reed and solid-state sensors only available with standard seals or options E and M. See footnote 2.
- Used for external chemical compatibility applications, not high temperature.
- 6 If fluorocarbon seals are required with this option, please place an "S" for special in the Special Modification field and specify the "fluorocarbon seals and metallic rod wiper" in the item notes.
- For Linear Position Sensor Option (LPSO), please include the following information for the Special Modification item notes:
  - a. Sensor part number (see pages 98-102)
  - b. Sensor position
  - c. Port position (if other than position 1)
  - d. Length of stop tubing, gross stroke and net stroke (if required)
  - Also, Piston Type option (blank), 3, 6, D, F or R is required.

- 8 Review Piston Rod Selection Chart on page 134 to determine proper piston rod diameter.
- <sup>9</sup> For additional information regarding this style, refer to page 103. If non-standard Rod Material and Gland Code is required with this option, please place an "S" for special in Special Modification field and specify Rod Material and Gland Code in the item notes.
- <sup>10</sup> Not available for 4ML.
- <sup>11</sup> If a stop tube is required, specify gross stroke (net stroke + stop tube) in the model number, then place an "S" for special in the Special Modification field and specify the stop tube length in the item notes. Not available with Piston Types (blank) and 1.

#### How to order 4MA/4ML Series cylinders with sensors:

Sensors must be ordered separately and are not mounted to the cylinder prior to shipment.

- Cylinder model number must have a Piston Type with a magnetic ring ((blank), 3, 6, D, F or R).
- Please refer to pages 111-118 for sensor part numbers and specifications. Global, Mini-Global, NAMUR and Weld Immune Sensors will fit the 4MA/4ML Series.
- Style DD mounts and tie rod versions with Global Sensors will require tie rod bracket P8S-TMA0X. Please refer to page 115 for more information.



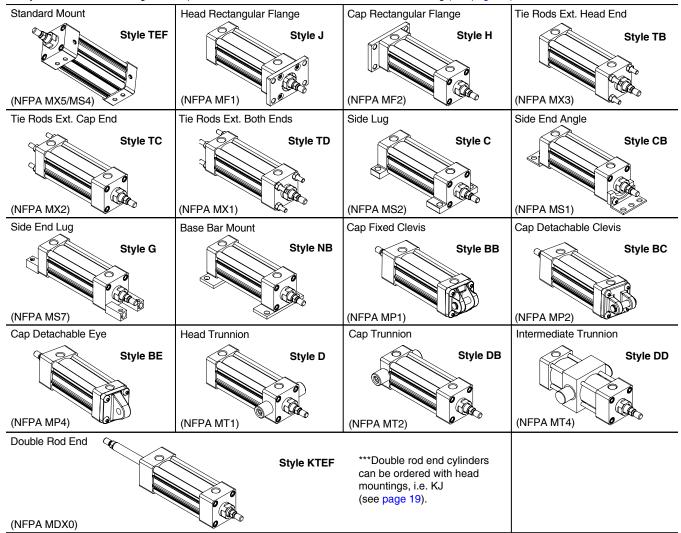
## 3MA/4MA Series

# 4MA Series Mounting Styles for 11/2" to 5" Bore

	NFPA			Available Bore	Sizes
Mounting Code	Mounting Style	Description	4MA/4ML	4MA/4ML-LPSO w/o Stop Tube	4MA/4ML-LPSO w/Stop Tube
TEF	MX5/MS4	Sleeve Nut with Side Tap (standard mount)	1-1/2 - 5	2 - 5	2 - 5
Т	MX0	No Mount (same construction as TEF)	1-1/2 - 5	2 - 5	2 - 5
TE	MX5	Sleeve Nut (same construction as TEF)	1-1/2 - 5	2 - 5	2 - 5
F	MS4	Side Tap (same construction as TEF)	1-1/2 - 5	2 - 5	2 - 5
J	MF1	Head Rectangular Flange	1-1/2 - 5	2 - 5**	2 - 5
Н	MF2	Cap Rectangular Flange	1-1/2 - 5	2 - 5**	2 - 5**
TB	MX3	Tie Rods Extended Head End	1-1/2 - 5	-	2 - 5
TC	MX2	Tie Rods Extended Cap End	1-1/2 - 5	-	-
TD	MX1	Tie Rods Extended Both Ends	1-1/2 - 5	-	-
С	MS2	Side Lug	1-1/2 - 5	2-5	2 - 5
CB	MS1	Side End Angle	1-1/2 - 5	2 - 5	2 - 5
G	MS7	Side End Lug	1-1/2 - 4	2 - 4	2 - 4
NB	N/A	Base Bar	1-1/2 - 4	2 - 4	2 - 4
BB	MP1	Cap Fixed Clevis	1-1/2 - 5	2 - 5**	2 - 5**
BC	MP2	Cap Detachable Clevis	1-1/2 - 5	2 - 5**	2 - 5**
BE	MP4	Cap Detachable Eye	1-1/2 - 5	2 - 5**	2 - 5**
D	MT1	Head Trunnion	1-1/2 - 5	2 - 5	2 - 5
DB	MT2	Cap Trunnion	1-1/2 - 5	2 - 5**	2 - 5**
DD	MT4	Intermediate Trunnion	1-1/2 - 5	-	-
KTEF***	MDX5/MDS4	Double Rod End, TEF Mount	1-1/2 - 5	2 - 5	2 - 5

<sup>\*</sup>Standard mount for 1-1/2" bore with 1" rod is TE mount; TEF and F mount not available.

<sup>\*\*</sup>May interfere with mounting. Please provide clearance for Linear Position Sensor overhang (see page 99).





#### **4MA and 4ML General Specifications**

#### **General Specifications**

- NFPA interchangeable
- Bore sizes 1-1/2", 2", 2-1/2", 3-1/4", 4" and 5"
- Strokes available in any practical stroke length
- Rod diameters 5/8", 1" and 1-3/8"
- Rod end styles 4 standard, specials available
- Single rod end or double rod ends
- Cushions optional and adjustable at either end or both ends (n/a for 4ML Hydraulic Version)
- Operating pressure 4MA = 250 PSIG (17 Bar)
   maximum air service
   4ML = 400 PSIG (27 Bar)
   maximum hydraulic service

- Media 4MA = dry, filtered air
   4ML = filtered hydraulic oil
- Temperature range -
- -10°F to +165°F (-23°C to +74°C) with standard seals
- -10°F to +250°F (-23°C to +121°C) with fluorocarbon seals option
- -50°F to +150°F (-46°C to +66°C) with low temperature seals option
- Mounting styles 20 standard styles
- RoHS compliant

For material options, including seals, piston rods and glands, please see Material Specifications on next page.

# Cylinder Weights-4MA/4ML Cylinders

Bore	Rod		lount d 4MA/4ML	No Mount Double Rod		
(inch)	(inch)	Base Wt. (lbs.)	Per Inch (lbs.)	Base Wt. (lbs.)	Per Inch (lbs.)	
1 <sup>1</sup> / <sub>2</sub>	0.625	1.73	0.20	2.16	0.28	
2	0.625	2.40	0.21	3.05	0.30	
2	1.00	2.99	0.35	4.34	0.58	
21/2	0.625	3.25	0.23	3.96	0.31	
2:12	1.00	4.06	0.37	5.74	0.60	
31/4	1.00	6.45	0.42	7.65	0.64	
3.14	1.375	7.93	0.62	11.46	1.05	
4	1.00	8.80	0.49	10.32	0.71	
4	1.375	10.29	0.69	14.37	1.12	
5	1.00	13.20	0.61	15.84	0.84	
э	1.375	14.72	0.81	18.89	1.24	

#### Standard Cushion Position

Mounting Code	Position
All except D, DB, DD	2
D, DB, DD	3

#### **Standard Port Sizes**

Bore	NPTF	BSPT	BSPP	SAE
11/2	3/8	Rc <sup>3</sup> / <sub>8</sub>	G <sup>3</sup> / <sub>8</sub>	6
2	3/8	Rc <sup>3</sup> / <sub>8</sub>	G <sup>3</sup> / <sub>8</sub>	6
21/2	3/8	Rc <sup>3</sup> / <sub>8</sub>	G <sup>3</sup> / <sub>8</sub>	6
31/4	1/2	Rc1/2	G1/2	10
4	1/2	Rc1/2	G <sup>1</sup> / <sub>2</sub>	10
5	1/2	Rc1/2	G1/2	10

## **Mounting Weight Adders**

Bore	Weight (lbs) by Mounting Style											
(inch)	J, H	D, DB	ВВ	CB, G	DD	BE	С	ВС				
11/2	0.51	0.50	0.15	0.36	1.70	0.23	0.15	0.20				
2	0.76	0.50	0.26	065	2.38	0.32	0.15	0.29				
21/2	1.13	0.50	0.38	1.05	3.00	0.42	0.15	0.41				
31/4	2.76	0.50	0.98	1.38	5.35	1.26	0.35	1.06				
4	4.05	0.50	1.35	2.20	6.75	1.62	0.35	1.49				
5	6.46	0.50	1.20	4.29	8.77	N/A	0.57	2.41				



For a guided version of the 4MA or 4ML Series, please see the HB Series in Parker Pneumatic Actuator Products Catalog AU03-0900P-3/NA.



## 4MA and 4ML Material Specifications

#### Air Cylinders 3MA/4MA Series

#### Material Specifications – Standard Temperatures and Applications

Head and cap Black anodized aluminum alloy

Head and cap screws Zinc plated steel alloy

Cylinder body Clear anodized aluminum alloy

Piston rod Case-hardened, chrome plated

carbon steel

Rod seal Carboxylated nitrile (Nitroxile)

Molythane Rod wiper Rod bearing (gland) Bronze alloy

Piston Composite (standard)

Aluminum alloy (optional)

Piston seals Carboxylated nitrile (Nitroxile)

Piston bearing Composite (for standard piston)

MolyGard™

(for aluminum piston)

Magnetic ring Plastic-bound magnetic

material

Piston fastener Zinc plated steel alloy

(for composite piston)

Piston rod for aluminum piston

O-rings Nitrile End seals Nitrile Cushion seals Urethane Cushion needle valves Stainless steel

Tie-rods/studs (some mounts)

Tie-rod nuts (some mounts) Steel alloy, SAE J995 Grade 8

Blackened carbon steel

#### 4MA Options – Material and Part Changes

High temperatures (-10°F to +250°F)

All seals and wiper are

fluorocarbon

Aluminum piston only (without magnetic ring) Low temperatures  $(-50^{\circ}F \text{ to } +150^{\circ}F)$ 

Rod seal, piston seals, o-rings and end seals are low temperature-rated nitrile Aluminum piston only

#### 4ML Hydraulic Version – Material and Part Changes

Hydraulic service (general)

Aluminum piston only (all temperatures)

Cushions and bumper piston

seals not available

Hydraulic service (std temp)

Polyurethane TS-2000 rod seal

and nitrile piston seals (for hydraulic use)

Hvdraulic service (high temp)

Fluorocarbon TS-2000 rod seal:

wiper and all seals are fluorocarbon (for hydraulic use)

# Other Standard Options – Material and Part Changes

Cylinder seal options

Fluorocarbon for high temperatures or chemical

compatibility

Other seal options available,

please consult factory

Bumper piston seal options (4MA only. n/a for 4ML)

Carboxylated nitrile (Nitroxile) for standard temperatures Fluorocarbon for high

temperatures or chemical

compatibility Urethane

1/4" thick

bumpers option

Piston rod

material options

Case-hardened, chrome plated carbon steel (standard)

17-4 PH stainless steel, chrome

plated

303 stainless steel,

chrome plated (n/a for 4ML)

316 stainless steel,

chrome plated (n/a for 4ML) (for stainless steel without chrome plating, please consult

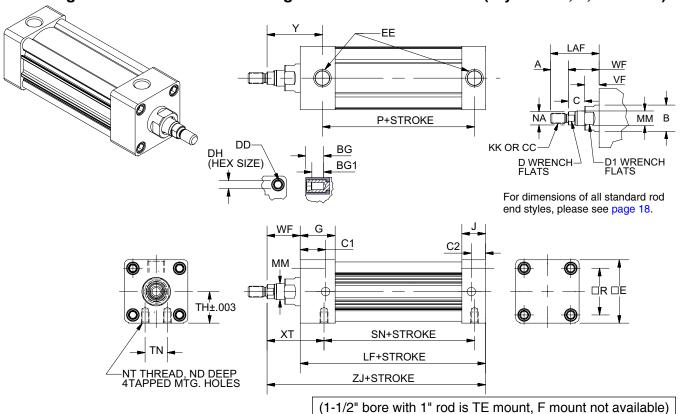
factory)

HI LOAD gland option Metallic rod scraper option Composite bearing pressed into bronze alloy gland Dual high strength bronze wipers with PTFE (5/8" rod only) or fluorocarbon energizer



# **4MA Single Rod Dimensioned Drawings**

# 4MA Single Rod Dimensioned Drawings for 1<sup>1</sup>/<sub>2</sub>" to 5" Bore Size (Styles TEF, T, TE and F)



#### 4MA Cylinder Dimensions - Styles TEF, T, TE and F

		Rod	TI	hread			+.000												
Bore	Rod	Dia.	Style 8	Style 4 & 9	İ		002											EE	
Size	No.	MM	CC	KK	Α	AA	В	BG	BG1	С	C1	C2	D	D1	DD	DH	E	(NPTF)	G
1 1/2	1	5/8	1/2-20	7/16-20	0.750	2.020	1.124	0.562	0.374	0.385	1.000	0.500	1/2	1	1/4-28	1/4	2.000	3/8	1.438
1 1/2	2	1	7/8-14	3/4-16	1.125	2.020	1.499	0.562	0.374	0.510	1.000	0.500	7/8	1-3/8	1/4-28	1/4	2.000	3/8	1.438
2	1	5/8	1/2-20	7/16-20	0.750	2.600	1.124	0.562	0.362	0.385	1.000	0.562	1/2	1	5/16-24	5/16	2.500	3/8	1.375
	3	1	7/8-14	3/4-16	1.125	2.600	1.499	0.562	0.362	0.510	1.000	0.562	7/8	1-3/8	5/16-24	5/16	2.500	3/8	1.375
2 1/2	1	5/8	1/2-20	7/16-20	0.750	3.100	1.124	0.562	0.362	0.385	1.000	0.594	1/2	1	5/16-24	5/16	3.000	3/8	1.344
2 1/2	3	1	7/8-14	3/4-16	1.125	3.100	1.499	0.562	0.362	0.510	1.000	0.594	7/8	1-3/8	5/16-24	5/16	3.000	3/8	1.344
3 1/4	1	1	7/8-14	3/4-16	1.125	3.900	1.499	0.700	0.500	0.510	1.188	0.719	7/8	1-3/8	3/8-24	3/8	3.750	1/2	1.594
3 1/4	3	1 3/8	1-1/4-12	1-14	1.625	3.900	1.999	0.700	0.500	0.635	1.188	0.719	1-1/8	1-7/8	3/8-24	3/8	3.750	1/2	1.594
4	1	1	7/8-14	3/4-16	1.125	4.700	1.499	0.700	0.500	0.510	1.188	0.719	7/8	1-3/8	3/8-24	3/8	4.500	1/2	1.594
4	3	1 3/8	1-1/4-12	1-14	1.625	4.700	1.999	0.700	0.500	0.635	1.188	0.719	1-1/8	1-7/8	3/8-24	3/8	4.500	1/2	1.594
5	1	1	7/8-14	3/4-16	1.125	5.800	1.499	0.781	0.531	0.510	1.188	0.813	7/8	1-3/8	1/2-20	1/2	5.500	1/2	1.594
3	3	1 3/8	1-1/4-12	1-14	1.625	5.800	1.999	0.781	0.531	0.635	1.188	0.813	1-1/8	1-7/8	1/2-20	1/2	5.500	1/2	1.594

		Rod							+.003									
Bore	Rod	Dia.							003							Add S	troke	
Size	No.	MM	J	LAF	NA	ND	NT	R	TH	TN	VF	WF	XT	Y	LF	Р	SN	ZJ
1 1/2	1	5/8	0.938	1.750	0.563	0.375	1/4-20	1.430	0.993	0.625	0.615	1.000	1.938	1.875	3.625	2.313	2.250	4.625
1 1/2	2	1	0.938	2.500	0.938	-	-	1.430	0.993	-	0.865	1.375	-	2.250	3.625	2.313	-	5.000
2	1	5/8	0.937	1.750	0.563	0.438	5/16-18	1.840	1.243	0.875	0.615	1.000	1.938	1.875	3.625	2.313	2.250	4.625
_	3	1	0.937	2.500	0.938	0.375	5/16-18	1.840	1.243	0.875	0.865	1.375	2.313	2.250	3.625	2.313	2.250	5.000
2 1/2	1	5/8	0.938	1.750	0.563	0.625	3/8-16	2.190	1.493	1.250	0.615	1.000	1.938	1.938	3.750	2.375	2.375	4.750
2 1/2	3	1	0.938	2.500	0.938	0.625	3/8-16	2.190	1.493	1.250	0.865	1.375	2.313	2.313	3.750	2.375	2.375	5.125
3 1/4	1	1	1.125	2.500	0.938	0.750	1/2-13	2.760	1.868	1.500	0.865	1.375	2.438	2.438	4.250	2.625	2.625	5.625
3 1/4	3	1 3/8	1.125	3.250	1.313	0.750	1/2-13	2.760	1.868	1.500	0.990	1.625	2.688	2.688	4.250	2.625	2.625	5.875
4	1	1	1.125	2.500	0.938	0.750	1/2-13	3.320	2.243	2.063	0.865	1.375	2.438	2.438	4.250	2.625	2.625	5.625
4	3	1 3/8	1.125	3.250	1.313	0.750	1/2-13	3.320	2.243	2.063	0.990	1.625	2.688	2.688	4.250	2.625	2.625	5.875
5	1	1	1.219	2.500	0.938	0.938	5/8-11	4.100	2.743	2.688	0.865	1.375	2.438	2.438	4.500	2.875	2.875	5.875
3	3	1 3/8	1.219	3.250	1.313	0.938	5/8-11	4.100	2.743	2.688	0.990	1.625	2.688	2.688	4.500	2.875	2.875	6.125



#### 4MA Features - 6" and 8" Bore

#### Piston Seals (hidden)

Carboxylated nitrile rounded-lip piston seals combine low friction with leak-free service and long service life.

#### Piston Assembly (hidden)

Aluminum piston with nylon wear band increases service life and eliminates metal-to-metal contact. Optional magnetic piston ring for use with a variety of sensors. Anaerobic adhesive is used to permanently lock and seal the piston to the rod.

#### **Piston Rod**

Standard case-hardened (50-64 Rc), hard chrome plated and polished carbon steel piston rod for reliable performance, long rod seal life and low friction. Grades of stainless steel are available as options.

High-strength aluminum heads and caps are anodized for corrosion resistance. We can offer customization of the endcaps for unique designs, including extra ports, duplex, tandem and many special mountings.

**Heads and Caps** 

NPTF ports are standard. Other port styles available.

Adjustable

Cushions

Available

**Ports** 

# Cylinder Body

Hard anodized aluminum for corrosion resistance, maximum seal life and lower friction.

#### Rod Wiper

Outboard urethane rod wiper protects the cylinder by removing external debris and adherents from the piston rod during the entire stroke.

**Rod Gland/Bearing** 

Threaded bronze rod gland is externally removable, without cylinder disassembly, for easy maintenance. Machined flats permit the use of common tools for removal and installation. Options include HI LOAD design for side load conditions and metallic wiper design for extremely tough rod contaminant/adherent applications.

#### Rod Seal (hidden)

Carboxylated nitrile rounded-lip rod seal combines low friction with leakfree service and long service life.

# **Tie Rod Construction**Steel tie rods and nuts for

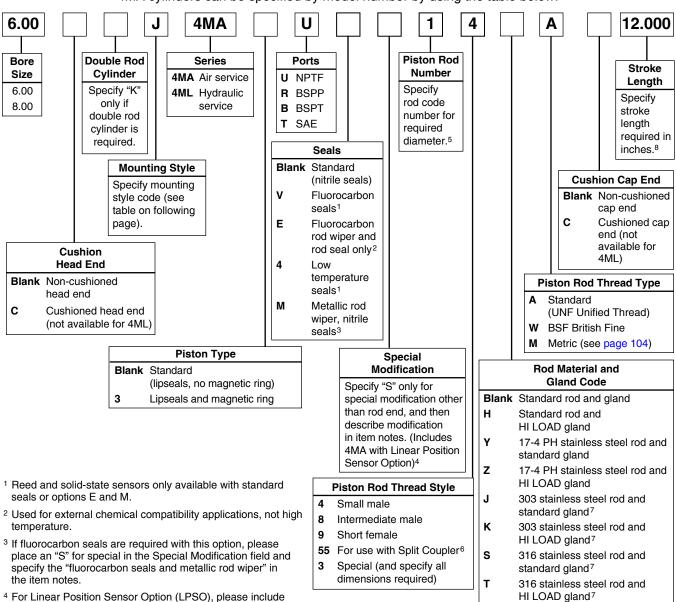
heavy-duty use. Stainless steel is available as an option.

For a complete list of 4MA options, please see pages 28 and 32.



#### How to Order 4MA Series Cylinders for 6" and 8" Bore

4MA cylinders can be specified by model number by using the table below.



- <sup>4</sup> For Linear Position Sensor Option (LPSO), please include the following information for the Special Modification item notes:
  - a. Sensor part number (see pages 98-102)
  - b. Sensor position
  - c. Port position (if other than position 1)
  - d. Length of stop tubing, gross stroke and net stroke (if required) Also, Piston Type 3 is required.
- <sup>5</sup> Review Piston Rod Selection Chart on page 134 to determine proper piston rod diameter.
- <sup>6</sup> For additional information regarding this style, refer to page 103. If non-standard Rod Material and Gland Code is required with this option, please place an "S" for special in Special Modification field and specify Rod Material and Gland Code in the item notes.
- <sup>7</sup> Not available for 4ML.
- 8 If a stop tube is required, specify gross stroke (net stroke + stop tube) in the model number, then place an "S" for special in the Special Modification field and specify the stop tube length in the item notes.

# How to order 6"-8" Bore 4MA/4ML Series cylinders with sensors:

Sensors must be ordered separately and are not mounted to the cylinder prior to shipment.

- 1. Cylinder model number must have Piston Type 3.
- Please refer to pages 111-118 for sensor part numbers and specifications. Global, NAMUR and Weld Immune Sensors will fit the 6"-8" Bore 4MA/4ML Series.
- Tie rod bracket P8S-TMA0X will be required for Global Sensors. Please refer to page 115 for more information.



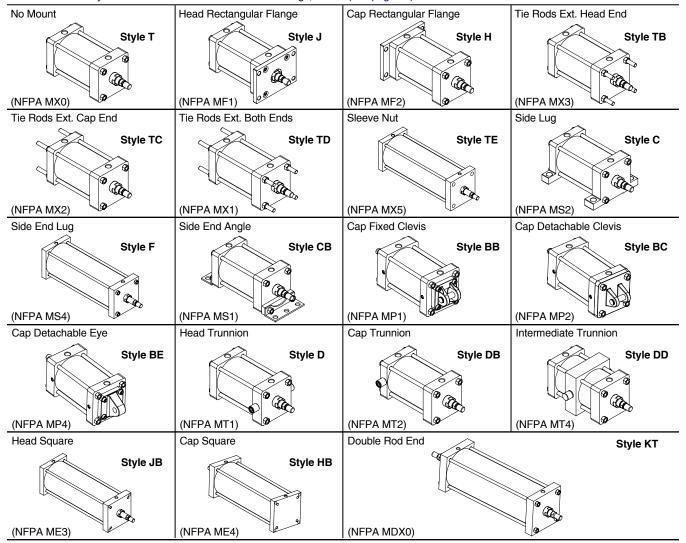
# **4MA Series Mounting Styles**

# 4MA Series Mounting Styles - 6" and 8" Bore

Mounting	NFPA			Available Bore Size	S
	Mounting	Description	4MA/4ML	4MA/4ML-LPSO	4MA/4ML-LPSO
Code	Style		4WA/4WL	w/o Stop Tube	w/Stop Tube
Т	MX0	No Mount	6 - 8	6 - 8	6 - 8
J	MF1	Head Rectangular Flange	6	6*	6
Н	MF2	Cap Rectangular Flange	6	6*	6*
TB	MX3	Tie Rods Extended Head End	6 - 8	-	6 - 8
TC	MX2	Tie Rods Extended Cap End	6 - 8	-	-
TD	MX1	Tie Rods Extended Both Ends	6 - 8	-	-
TE	MX5	Sleeve Nut	6 - 8	6 - 8	6 - 8
TEF	MX5/MS4	Sleeve Nut with Side Tap	6 - 8	6 - 8	6 - 8
С	MS2	Side Lug	6 - 8	6 - 8	6 - 8
F	MS4	Side Tap	6 - 8	6 - 8	6 - 8
СВ	MS1	Side End Angle	6 - 8	6 - 8	6 - 8
BB	MP1	Cap Fixed Clevis	6 - 8	6 - 8*	6 - 8*
BC	MP2	Cap Detachable Clevis	6 - 8	6 - 8*	6 - 8*
BE	MP4	Cap Detachable Eye	6	6*	6*
D	MT1	Head Trunnion	6 - 8	6 - 8	6 - 8
DB	MT2	Cap Trunnion	6 - 8	6 - 8*	6 - 8*
DD	MT4	Intermediate Trunnion	6 - 8	-	-
JB	ME3	Head Square	8	-	8
HB	ME4	Cap Square	8	-	-
KT**	MDX0	Double Rod End, No Mount	6 - 8	6 - 8	6 - 8

<sup>\*</sup>May interfere with mounting. Please provide clearance for Linear Position Sensor overhang (see page 99).

<sup>\*\*</sup>Double rod end cylinders can be ordered with head mountings, i.e. KJ (see page 35).





#### Air Cylinders

#### 4MA Series - 6" and 8" Bore

#### **General Specifications**

- NFPA interchangeable
- Bore sizes 6" and 8"
- Strokes available in any practical stroke length

**4MA and 4ML General Specifications** 

- Rod diameters 1-3/8" and 1-3/4"
- Rod end styles 4 standard, specials available
- Single rod end or double rod ends
- Cushions optional and adjustable at either end or both ends (n/a for 4ML Hydraulic Version)
- Operating pressure –

4MA = 250 PSIG (17 Bar) maximum air service

4ML = 400 PSIG (27 Bar) maximum hydraulic service

- Media 4MA = dry, filtered air
   4ML = filtered hydraulic oil
- Temperature range -
  - -10°F to +165°F (-23°C to +74°C) with standard seals
  - -10°F to +250°F (-23°C to +121°C) with fluorocarbon seals option
  - -50°F to +150°F (-46°C to +66°C) with low temperature seals option
- Mounting styles 20 standard styles
- RoHS compliant

For material options, including seals, piston rods and glands, please see Material Specifications on next page.

# Cylinder Weights - 4MA/4ML Cylinders

Bore	Rod		Single Rod /4ML	No Mount Double Rod		
(inch)	(inch)	Base Wt. (lbs.)	Per Inch (lbs.)	Base Wt. (lbs.)	Per Inch (lbs.)	
6	1.375	20.50	0.87	25.65	1.30	
	1.75	22.61	1.13	30.41	1.82	
8	1.375	35.50	1.25	41.15	1.68	
•	1.75	37.63	1.51	45.90	2.20	

# **Mounting Weight Adders**

Bore	Weight (lbs) by Mounting Style										
(inch)	J, H	D, DB	ВВ	СВ	DD	BE	С	ВС			
6	10.74	1.22	2.91	5.88	15.52	2.91	0.69	11.38			
8	N/A	1.22	2.91	7.84	25.01	N/A	0.67	17.31			

#### **Standard Cushion Position**

Mounting Code	Position
All except D, DB, DD	2
D, DB, DD	3

#### **Standard Port Sizes**

Bore	NPTF	BSPT	BSPP	SAE
6	3/4	Rc <sup>3</sup> / <sub>4</sub>	G <sup>3</sup> / <sub>4</sub>	12
8	3/4	Rc <sup>3</sup> / <sub>4</sub>	G <sup>3</sup> / <sub>4</sub>	12

